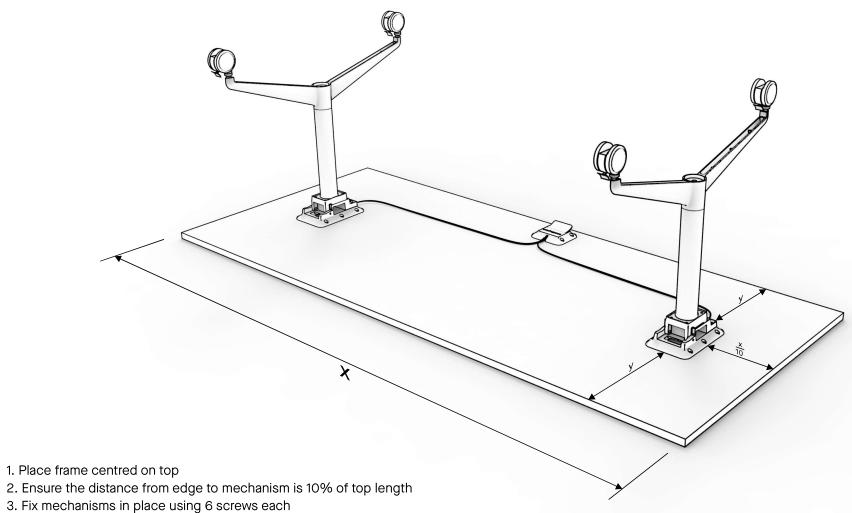
## **Elan Flip Table**

Assembly Instructions to fix frame to top



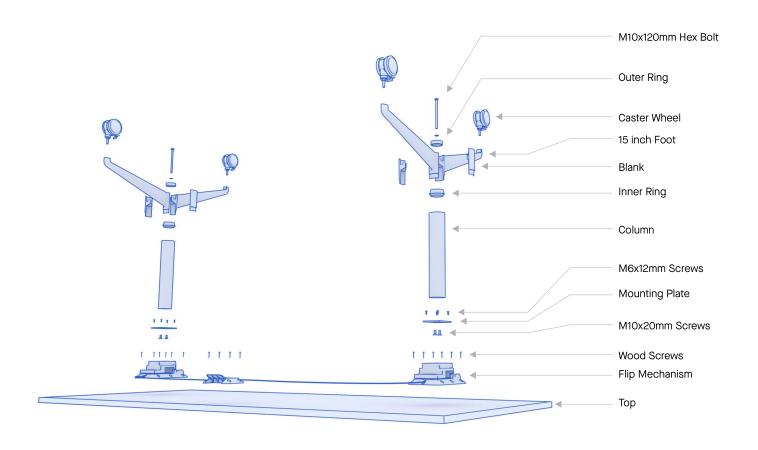


- 4. Place handle 25mm from edge of top
- 5. Fix handle in place using 4 screws
- 6. Turn table over onto castors

## **Elan Flip Table**

## Frame Assembly Instructions





- 1. Place top upside-down on work-bench
- 2. Place flip mechanism assembly centred on top
- 3. Ensure the distance from edge to mechanism is 10% of top length
- 4. Fix mechanisms in place using 6 screws each
- 5. Place handle 25mm from edge of top
- 6. Fix handle in place using 4 screws
- 7. Fix mounting plate to column using two M10x20mm countersunk screws

- 8. Fix column and mounting plate to mechanism using four M6x12mm screws
- 9. Place inner ring into bottom end of column
- 10. Arrange two feet and two blanks in the bottom end of the column
- 11. lock the feet and blanks together by placing the outer ring on the assembly
- 12. Place a washer and M10x120mm bolt through the hole in the outer ring and tighten
- 13. Screw on the castors
- 14. Ensure both sides have been completed then turn the table over onto castors